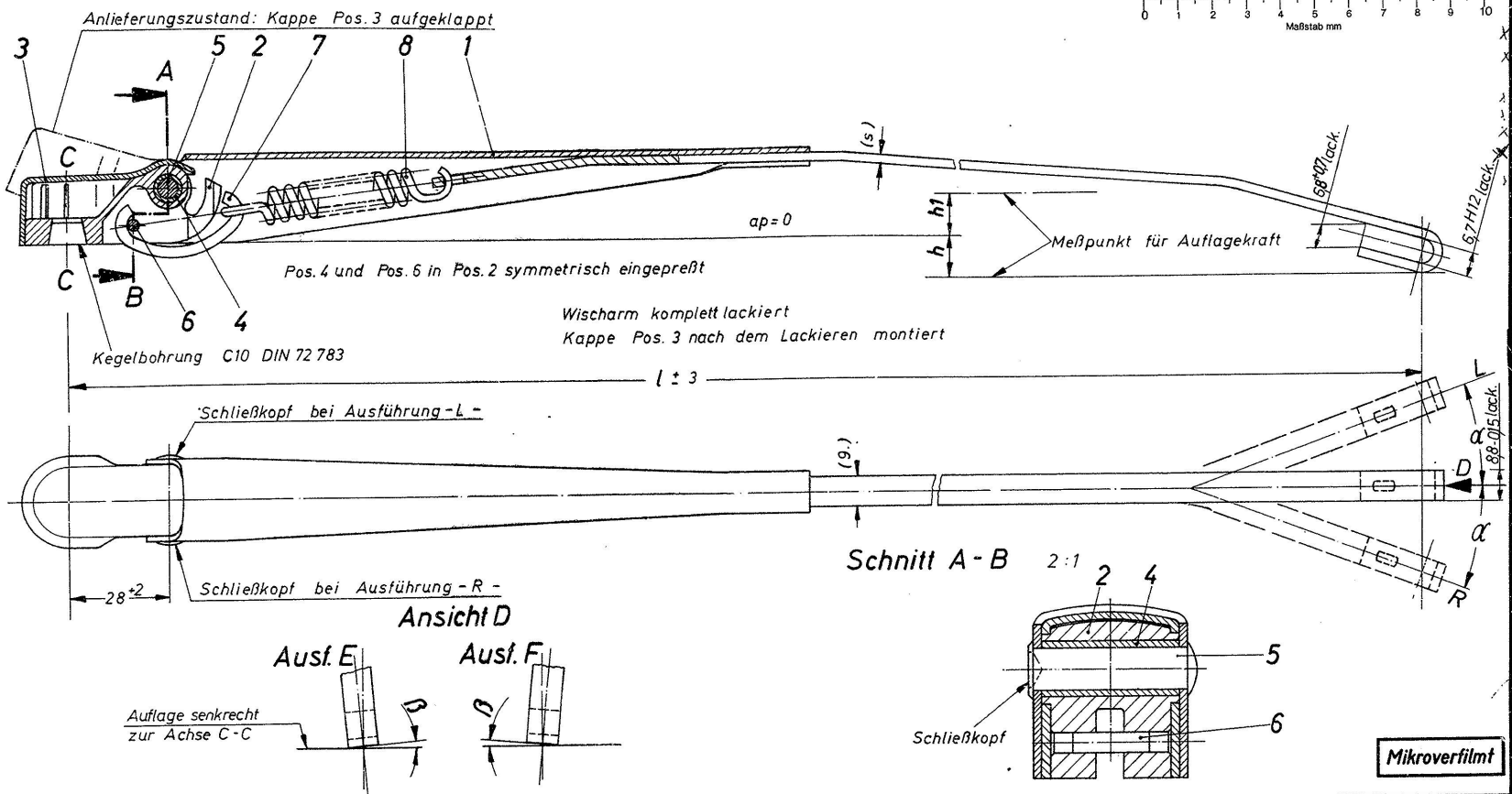


Mikroverfilmt

| Änd. Nr | Feld | Art der Änderung | Tag | Name |
|---|---|---|---|---|
| 1-7338 | | mit Änd. neu gez. | 7.7.80 | Ba. |
| 1-7470 | | Bei 104.799 dokumentations = pflichtige Merkmale entfernt | 17.12.80 | Ed. |
| 1-7499 | | Auflagekraft bei 104.873 war 5,3 N ± 0,65 N lack. Maße zugef. | 17.2.81 | Gö. |
| 1-7557 | | bei 104.511 war Kd-Nr. 309 820 02 44 | | |
| | | bei 104.512 war Kd-Nr. 309 820 03 44 | 5.8.81 | Ba. |
| 01-7594 | | Pos. 5 war 998.413 T SWF 21.403 | 9.10.81 | Ba. |
| 01-7665 | | 104.803 u. 104.804 war s. Einzelzeichn | 12.2.82 | [illegible] |
| 1/8/82 | | Bei 104.145 Angebotszeichnung zugef. | 25.3.82 | Ba. |
| 1/52/82 | | Bei 104.509/510/511/512 war Auflagekraft 6 N ± 0,6 N | 9.7.82 | Ed. |
| 01-7820 | | Maß 6,8 +0,7 lack. war 6,5 +1 lack. | 20.12.82 | Sch. |
| 01-8743 | | Bei 104.799 u. 104.786 war Pos. 8 911.127 | 45.87 | Ed. |
| 119300 | | bildlich berichtigt (Niet entfernt) | 18.5.89 | [illegible] |
| 111302 | | Pos. 2 war Format C | 12.6.91 | [illegible] |
| 114701 | | Sach-Nr 104799 und 104.991 wird Status 5 | 22.2.94 | [illegible] |
| 115224 | | 104786: POS. 7 WAR 195.348 | 9.2.95 | [illegible] |
| 115327 | | 104786: POS. 7 WAR 183.885 | 26.10.95 | [illegible] |
| 117206 | | SNR 105255 w. Stahls 4 | 17.1.97 | [illegible] |
| 117207 | | SNR 104952 w. Stahls 4 | 17.1.97 | [illegible] |
| 118211 | | SNR 104.641 WIRD F00 | 24.1.00 | WIN |
| 9951131 | | SNR 105.254 WIRD F90 | 24.5.00 | WIN |

Prüfung nach FMVSS 104 und 107

D3

| Ver-kaufs-Bezeichn. | SWF Sach-Nr. | l ± 3 | siehe Einzelzeichn. | Dokument. pflichtig | Abbiegung α ± 1° L (links) | R (rechts) | h | $h_1$ | Pos. 1 SWF 31.250 | Pos. 2 | Pos. 3 | Pos. 7 | Pos. 8 | Auflagekraft N | ±N | Ansicht D Verdrehung β ± 2° Ausf. E | Ausf. F | MILESTONE | Angebotsz. | (s) | Kunden-Nr.: | Ersatz für | Eingeführt mit Änd.-Nr. Datum |
|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|---|
| WMU | 104.145 | 375 | – | – | 16° | – | – | – | 191.763 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | – | – | F08 | X | 2,5 | | | 1/4/76 |
| | | | | | | | | | | | | | | | | | | | | | | | |
| WMU | 104.290 | 430 | – | – | 16° | – | – | – | 191.762 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | F08 | | 2,5 | | | 1/48/76 |
| WMU | 104.303 | 430 | – | – | – | 16° | – | – | 191.761 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | F08 | | 2,5 | | | 1/48/76 |
| WMU | 104.384 | 520 | – | – | 9° | – | – | – | 191.760 | 191.766 | 191.765 | 191.933 | 911.543 | 5,3 | 0,65 | | | F08 | | 2,5 | 000 820 47 44 | | 1/48/76 |
| WMU | 104.509 | 450 | – | – | 13° 30' | – | 19 | – | 191.759 | 191.766 | 191.765 | 191.933 | 911.543 | 6,5 | 0,65 | | | F08 | | 2,5 | 000 820 48 44 | | 1/77/76 |
| WMU | 104.510 | 450 | – | – | – | 13° 30' | 19 | – | 191.758 | 191.766 | 191.765 | 191.933 | 911.543 | 6,5 | 0,65 | | | F08 | | 2,5 | 000 820 49 44 | | 1/85/76 |
| WMU | 104.511 | 425 | – | – | 13° 30' | – | 19 | – | 191.757 | 191.766 | 191.765 | 191.933 | 911.543 | 6,5 | 0,65 | | | F08 | | 2,5 | 309 820 06 44 | | 1/85/76 |
| WMU | 104.512 | 425 | – | – | – | 13° 30' | 19 | – | 191.756 | 191.766 | 191.765 | 191.933 | 911.543 | 6,5 | 0,65 | | | F08 | | 2,5 | 309 820 07 44 | | 1/85/76 |
| WMU | 104.513 | 336 | X | – | – | – | – | – | – | – | – | – | – | – | – | | | [illegible] | | – | | | 1/85/76 |
| WMU | 104.514 | 336 | X | – | – | – | – | – | – | – | – | – | – | – | – | | | [illegible] | | – | | | 1/85/76 |
| WMU | 104.641 | 410 | – | – | 14° | – | – | – | 191.755 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | F00 | | 2,5 | 78 VB 17526 CA | | 1/36/77 |
| WMU | 104.675 | 497 | – | – | 17° | – | – | 4 | 191.754 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | F08 | | 3 | | | 1/50/77 |
| WMU | 104.786 | 485 | – | – | 17° | – | – | 4 | 191.753 | 191.766 | 191.765 | 195.348 | 906.744 | 9 | 0,9 | | | F08 | | 3 | 000 820 57 44 | | 1/21/78 |
| | | | | | | | | | | | | | | | | | | [illegible] | | – | | | 1/20/78 |
| ~~WMP~~ | ~~104.778~~ | – | X | – | – | – | – | – | – | – | – | – | – | – | – | | | ~~F00~~ | | ~~3~~ | ~~4220 3865 EZ 55H-76~~ | ~~Status 5; 114701~~ | ~~1/24/78~~ |
| ~~WMU~~ | ~~104.799~~ | ~~455~~ | – | – | ~~17°~~ | – | – | – | ~~191.752~~ | ~~191.766~~ | ~~191.765~~ | ~~195.348~~ | ~~906.744~~ | ~~9~~ | ~~0,9~~ | | | ~~F00~~ | | ~~2,5~~ | ~~78 VB 17526 FA~~ | ~~ung. 01-8386~~ | ~~1/26/78~~ |
| ~~WMU~~ | ~~104.803~~ | ~~438~~ | – | – | ~~14°~~ | – | – | ~~2~~ | ~~191.747~~ | ~~191.766~~ | ~~191.765~~ | ~~191.933~~ | ~~911.543~~ | ~~7~~ | ~~0,7~~ | | | ~~F00~~ | | ~~2,5~~ | ~~78 VB 17526 EA~~ | ~~ung. 01-8327~~ | ~~1/26/78~~ |
| ~~WMU~~ | ~~104.804~~ | ~~408~~ | – | – | ~~24°~~ | – | – | ~~2~~ | ~~191.733~~ | ~~191.766~~ | ~~191.765~~ | ~~191.933~~ | ~~911.543~~ | ~~7~~ | ~~0,7~~ | | | F08 | | 2,5 | | | 1/50/78 |
| WMU | 104.873 | 435 | – | – | 13° | – | 34 | – | 191.751 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | F90 | | 2,5 | | Stahls 4: 117207 | 1/44/79 |
| WMU | 104.952 | 435 | – | – | 24° | – | – | 3 | 191.750 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | ~~F00~~ | | ~~2,5~~ | | Status 6; 114701 | 1/44/79 |
| ~~WMU~~ | ~~104.991~~ | ~~435~~ | | | | ~~24°~~ | | ~~3~~ | ~~191.749~~ | ~~191.766~~ | ~~191.765~~ | ~~191.933~~ | ~~911.543~~ | ~~7~~ | ~~0,7~~ | | | [illegible] | | – | | | |
| WMP | 104.904 | – | X | – | – | – | – | – | – | – | – | – | – | – | – | | | F90 | | – | | | |
| WMP | 104.905 | – | X | – | – | – | – | – | – | – | – | – | – | – | – | | | ~~F00~~ | | ~~2,5~~ | ~~78 VB 17526 GA~~ | ~~ung. 01-8386~~ | ~~1/14/80~~ |
| ~~WMU~~ | ~~105.149~~ | ~~410~~ | – | | | ~~14°~~ | – | – | ~~191.748~~ | ~~191.766~~ | ~~191.765~~ | ~~191.933~~ | ~~911.543~~ | ~~7~~ | ~~0,7~~ | | | F90 | | 2,5 | 5000 361 802 | SK1-2595-1 | 1/35/80 |
| WMU | 105.254 | 436 | | D | 17° | | – | – | 191.651 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | F90 | | 2,5 | 5000 361 803 | SK1-2595-2 | 1/35/80 |
| WMU | 105.255 | 436 | | D | | 17° | | | 191.650 | 191.766 | 191.765 | 191.933 | 911.543 | 7 | 0,7 | | | | | | | | |

| Pos. | Sach-Nr. | Format | Stck. | Benennung u. Bemerkung | SWF |
|---|---|---|---|---|---|
| 8 | s. Tabelle | B | 1 | Feder Z | |
| 7 | s. Tabelle | T | 1 | Buegel C | 31.505 |
| 6 | 910.868 | T | 1 | Stift Z | 21.451 |
| 5 | 910.973 | T | 1 | Niet F | 21.403 |
| 4 | 911.823 | T | 1 | Buchse | 29.027 |
| 3 | s. Tabelle | C | 1 | Kappe | |
| 2 | s. Tabelle | D | 1 | Befestigung | |
| 1 | s. Tabelle | T | 1 | Zus. Stange, Wisch – | |

| | | | | | |
|---|---|---|---|---|---|
| Kanten (siehe DIN 6784) | nicht entgratet / entgratet | | | | |
| Nennmaß (kurzer Schenkel) | | 10 | > 10 50 | > 50 100 | > 100 |
| nicht tolerierte ≪ zul. Abweichung | ± | | | | |
| DIN 3141 Reihe 3 | Oberflächenzeichen | ▽ | ▽▽ | ▽▽▽ | ▽▽▽▽ |
| | zul. max. Rauhtiefe in µm | 63 | 16 | 4 | 1 |
| Paßmaße | 6,7 H12 | | | | |
| Abmaße | +0,150 / 0 | | | | |
| nicht tolerierte Maße | | 6 | > 6 30 | > 30 100 | > 100 300 / > 300 1000 |
| zul. Abweichung | ± | | | | |

Kundenzeichnungs-Nr.

Oberfläche 6026 = sw-mt/Lack-A SWF 53.117

Halbzeug

Werkstoff

| 1980 | Tag | Name | Maßstab |
|---|---|---|---|
| Bearb. | 3.7. | [illegible] | 1:1 |
| Gepr. | | | 2:1 |
| Norm | | | |
| Ges. | | | |

# WISCHARM

Für diese Zeichnung behalten wir uns alle Rechte nach DIN 34 vor

Zeichnungs-Nr. SWF 31.050 Format D

Blatt Nr: 1 Forts. Bl.: 2

SWF-SPEZIALFABRIK FÜR AUTOZUBEHÖR GUSTAV RAU GMBH 7120 BIETIGHEIM (WÜRTT.)

Ers. für SW31.050DBl.1 v. 28.2.80